

What is claimed is:

1. A method for laminating disc-shaped substrates characterized in that both the disc-shaped substrates has been left to a high-pressure atmosphere for a given time after the substrates have been laminated by an adhesive agent.

2. A method for laminating disc-shaped substrates according to Claim 1 characterized in that both the disc-shaped substrates have been left to high-pressure atmosphere for a given time after the substrates have been laminated by an adhesive agent.

3. A method of laminating disc - shaped substrates characterized by comprising the following sequential four steps of;

- 1) bonding the adhesive agent to the surface of the lower disc-shaped substrate,
- 2) placing the upper disc-shaped substrate on the adhesive applied to low disc-shaped substrate,
- 3) pressurizing the upper disc-shaped substrate against the lower disc-shaped substrate by means of the pressing body, and
- 4) exposing both the disk-shaped substrates to a high-pressure atmosphere.

4. A method of laminating disc - shaped substrates according to Claim 3 characterized in that an adhesive sheet with the adhesive agent applied thereto is pressed against the disc-shaped substrates from one end to the other end in a step of bonding the adhesive agent to the surface of the lower disc-shaped substrate in such a manner that the adhesive-backed sheet is pressed against the substrate.

5. A method of laminating disc - shaped substrates according to Claim 3 characterized in that the pressing body is so held against the upper disc-shaped substrate as to magnify a contact portion from the center side to

the outside in a step of pressing the upper disc-shaped substrate against the lower disc-shaped substrate by means of a pressing body in a state where the pressing body is held against in such a manner that a contact portion may be magnified from the center side to the outside.

6. A method of laminating disc-shaped substrates according to Claim 3 characterized in that firstly the pressing body is held against the upper disc-shaped substrate in such a manner that a contact portion may be magnified from the center side to the outside in a step of leaving both the disc-shaped substrates within the high-pressure atmosphere.

7. A method of laminating disc - shaped substrates according to Claim 3 characterized in that not only hold down pressure in a step of bonding the adhesive agent to the surface of the lower disc-shaped substrate but also another hold down pressure in a step of pressurizing the upper disc-shaped substrate against the lower disc-shaped substrate by means of the pressing body are employed thereby magnifying pressure of the high-pressure atmosphere.